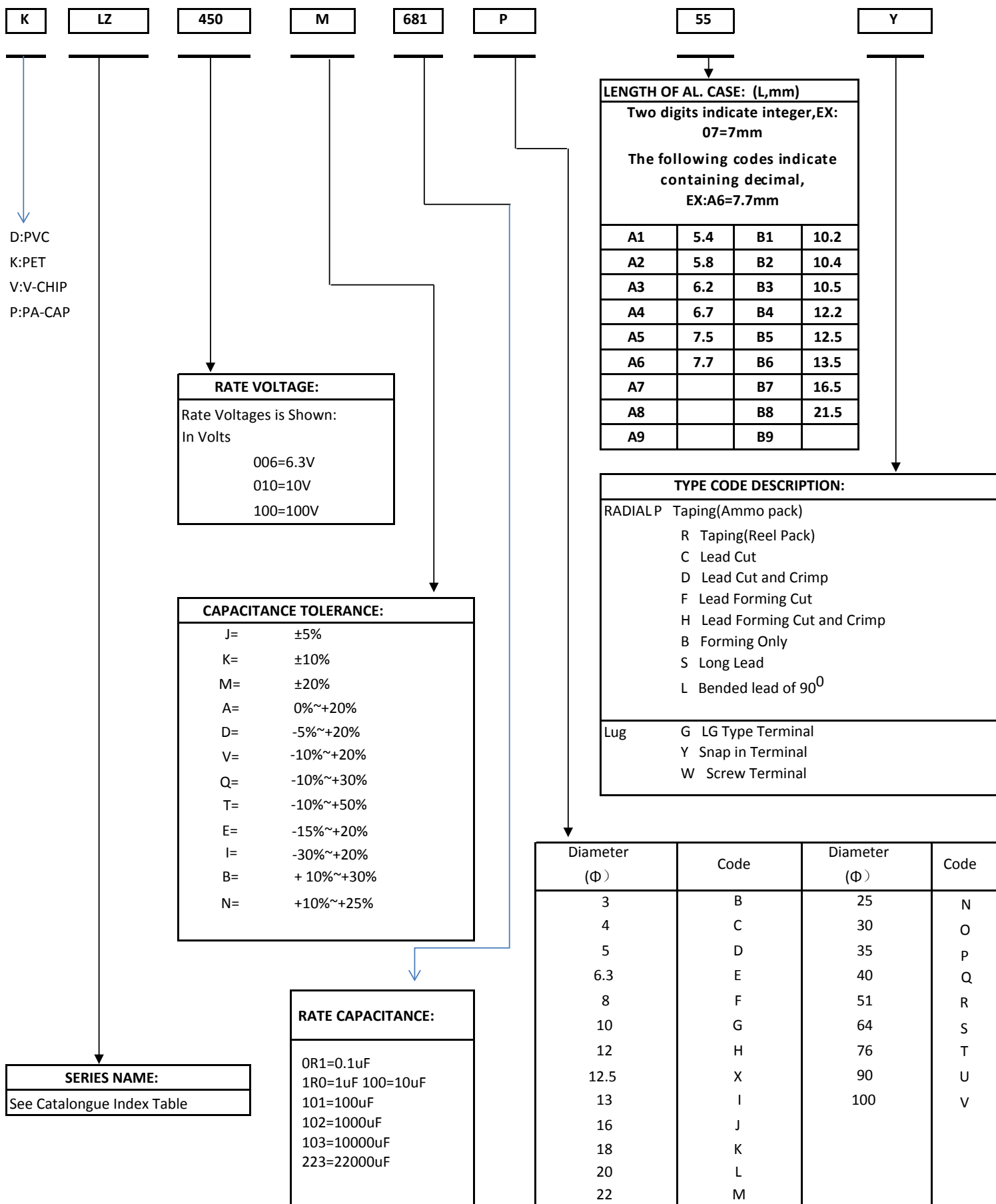


- 105°C high temperature resistance and ripple current resistance, high reliability
- Suitable for wave filtering return circuit for power of equipment, such as computers

# Aluminum Electrolytic Capacitors

## Part Number Codes





# Aluminum Electrolytic Capacitors

## Standard Ratings

D×L(mm); R.C.: (A rms) at 105°C, 120Hz; IMP: ( $\Omega$  max)

Cap ( $\mu$ F)	WV (V)	63			80			100			160			200		
		Item	D×L	R.C.	IMP	D×L	R.C.	IMP	D×L	R.C.	IMP	D×L	R.C.	IMP	D×L	R.C.
150														22×25	0.82	1.050
220											22×25	1.04	0.738	22×25	1.07	0.738
330											22×30	1.26	0.605	22×30	1.20	0.605
390											22×30	1.29	0.514	22×35	1.34	0.514
470								22×25	0.95	0.523	25×30	1.56	0.426	25×30	1.48	0.426
560								22×25	1.02	0.476	22×40	1.69	0.357	22×45	1.65	0.356
680								22×25	1.12	0.393	22×45	1.72	0.294	25×40	1.75	0.293
820					22×25	1.04	0.326	22×30	1.32	0.324	22×50	1.99	0.246	25×50	2.04	0.245
1000					22×25	1.21	0.275	22×30	1.45	0.268	25×45	2.20	0.202	25×50	2.30	0.202
1200		25×25	1.21	0.276	22×35	1.29	0.227	22×40	1.68	0.223	30×40	2.45	0.168	30×50	2.65	0.167
1500		22×30	1.45	0.223	25×25	1.57	0.186	22×45	1.98	0.177	30×50	3.06	0.138	35×40	2.98	0.134
1800		22×35	1.59	0.187	25×30	1.72	0.155	25×40	2.23	0.148	35×40	3.14	0.112			
2200		22×40	1.84	0.158	25×35	2.01	0.133	30×35	2.53	0.123	35×45	3.50	0.093	35×50	3.56	0.126
2700		22×45	2.12	0.126	30×30	2.32	0.099	22×50	2.82	0.098						
3300		22×40	2.30	0.102	25×45	2.62	0.086	30×45	3.32	0.081						
3900		30×30	2.42	0.087	35×30	2.84	0.070	25×50	3.62	0.068						
4700		25×45	2.91	0.075	35×35	3.29	0.068	30×40	3.80	0.058						
5600		30×45	3.18	0.060	25×50	3.82	0.048	30×50								
6800		35×35	3.54	0.050	35×45	3.92	0.038	35×50	4.03	0.048						
8200		25×50	3.82	0.042	30×50	4.05	0.033									
10000		35×40	4.50	0.033	35×50	4.20	0.027	35×80	4.80	0.020						
12000					35×55	4.40	0.024									

## Standard Ratings

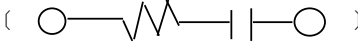
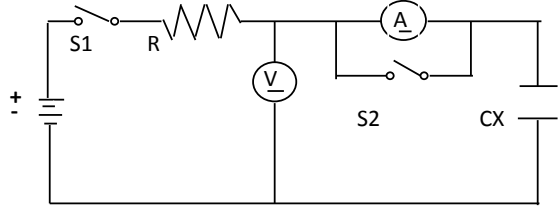
D×L(mm); R.C.: (A rms) at 105°C, 120Hz; IMP: ( $\Omega$  max)

Cap ( $\mu$ F)	WV(V)	250			350			400			450		
		Item	D×L	R.C.	IMP	D×L	R.C.	IMP	D×L	R.C.	IMP	D×L	R.C.
47								22×25	0.46	5.120	22×25	0.43	5.160
68								22×25	0.52	4.880	22×25 25×30	0.55	4.880
100					22×30 22×25	0.69	2.654	22×30 25×25	0.72	3.318	22×35 25×35	0.75	3.318
120					22×35 25×30	0.76	2.215	22×40 25×30	0.75	2.766	22×45 25×40	0.83	2.766
150		22×25	0.76	1.328	22×35 25×30	0.79	1.770	22×40 30×25	0.89	2.214	22×45 25×40	0.95	2.214
180		22×30	0.98	1.106	22×45 25×35	0.88	1.475	22×50 25×40	0.98	1.842	25×45 30×40	1.15	1.842
220		22×30 25×25	1.09	0.905	22×45 25×40	0.98	1.208	22×45 25×40	1.12	1.506	25×50 35×40	1.24	1.506
270		22×35 25×30	1.19	0.738	25×45 30×35	1.10	0.984	25×50 30×40	1.29	1.230	30×50 35×45	1.46	1.230
330		22×40 22×35	1.35	0.605	30×40 35×35	1.22	0.806	30×40 35×35	1.45	1.015	30×45	1.45	1.115
390		22×45 25×35	1.52	0.512	30×45 35×40	1.42	0.681	30×50 35×40	1.59	0.847	35×55	1.78	0.852
470		22×45 25×40	1.63	0.425	35×45	1.62	0.567	35×40 30×50	1.75	0.710	35×45	2.12	0.760
560		25×45 30×35	1.84	0.357	35×50	1.89	0.473	35×50	2.12	0.588			
680		25×50 30×40	2.05	0.294	35×50	2.10	0.420	40×50	2.20	0.485	35×55	2.30	
820		30×45 35×35	2.29	0.246	35×65	2.35	0.352	35×65	2.50	0.412			
1000		30×50	2.49	0.201									
1500		35×50	2.95	0.15									

1. Scope:

This specification applies to aluminium electrolytic capacitor , used in electronic equipment.

2. Electrical characteristics:

NO.	ITEM	TEST METHOD	SPECIFICATION															
2.1	Rated voltage		Voltage range、 capacitance range, see specification of this series.															
2.2	Capacitance	1. Measuring frequency : 120 ± 12Hz 2. Measuring voltage : $\cong 0.5V_{rms} + 0.5 \sim 2.0V_{DC}$																
2.3	Dissipation factor	3. Measurement circuit : 																
2.4	Leakage current	DC leakage current shall be measured after 1~2 minutes application of the DC rated working voltage through the 1000 Ω resistor at 20°C.   R : 1000 ± 100Ω A : DC current meter S1 : Switch S2 : Switch for protect of current meter V : DC voltage meter CX : Testing capacitor	Dissipation factor、 leakage current, see specification of this series.															
2.5	Temperature characteristics	<table border="1"> <thead> <tr> <th>STEP</th> <th>TEMPERATURE</th> <th>STORAGE TIME</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>20 ± 2 °C</td> <td>30 minutes</td> </tr> <tr> <td>2</td> <td>-40 ± 3 °C</td> <td>2 hours</td> </tr> <tr> <td>3</td> <td>20 ± 2 °C</td> <td>15 minutes</td> </tr> <tr> <td>4</td> <td>105 ± 2 °C</td> <td>2 hours</td> </tr> </tbody> </table>	STEP	TEMPERATURE	STORAGE TIME	1	20 ± 2 °C	30 minutes	2	-40 ± 3 °C	2 hours	3	20 ± 2 °C	15 minutes	4	105 ± 2 °C	2 hours	Step 2. Impedance ratio ( $Z_r / Z_{r0}$ ) less than specified value.  Step 4. Capacitance change : within ± 20% of the initial measured value.  Leakage current : Less than 10 times of initial specified value.
		STEP	TEMPERATURE	STORAGE TIME														
		1	20 ± 2 °C	30 minutes														
		2	-40 ± 3 °C	2 hours														
		3	20 ± 2 °C	15 minutes														
4	105 ± 2 °C	2 hours																
Step 1. Measure the capacitance and impedance. ( $ Z $ , 20°C , 120Hz ± 10% ) Step 2. Measure the impedance at thermal balance after 2 hours  ( $ Z $ , -40°C , 120Hz ± 10% ) Step 4. Measure the capacitance and leakage current at thermal balance after 2 hours.																		

NO.	ITEM	TEST METHOD	SPECIFICATION
2.6	Surge test	Rated surge voltage shall be applied (switch on) for $30 \pm 5$ seconds and then shall be applied (switch off) with discharge for $5 \pm 0.5$ min at room temperature. This cycle shall be repeated for 1000 cycles. Duration of one cycle is $6 \pm 0.5$ minutes.	Capacitance change : within $\pm 20\%$ of the initial specified value.  Dissipation factor : less than 200% of the initial specified value.
2.7	Applicable ripple current	The maximum A.C. current having frequency of 100K Hz which can be applied to the capacitor at $105 \pm 2^\circ\text{C}$ continuously. Peak voltage not to exceed rated D.C. voltage.	Leakage current : within initial specified value.

### 3. Mechanical characteristics

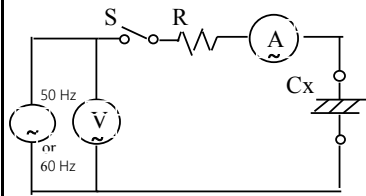



NO.	ITEM	TEST METHOD	SPECIFICATION																										
3.1	Lead strength	<p>(A) Tensile strength: wire lead terminal:</p> <table border="1"> <tr> <td>d (mm)</td> <td><math>\leq 0.45</math></td> <td>0.5 ~ 0.8</td> <td><math>0.8 &lt; d \leq 1.25</math></td> </tr> <tr> <td>load (Kg)</td> <td>0.51</td> <td>1.0</td> <td>2.0</td> </tr> </table> <p>snap-in terminal:</p> <table border="1"> <tr> <td>d (mm)</td> <td>snap-in terminal</td> </tr> <tr> <td>load (Kg)</td> <td>2.0</td> </tr> </table> <p>The capacitor shall withstand the constant tensile force specified between the body and each lead for 10 seconds without damage either mechanical or electrical.</p> <p>(B) Bending strength:</p> <p>wire lead terminal:</p> <table border="1"> <tr> <td>d (mm)</td> <td><math>\leq 0.45</math></td> <td>0.5 ~ 0.8</td> <td><math>0.8 &lt; d \leq 1.25</math></td> </tr> <tr> <td>load (Kg)</td> <td>0.25</td> <td>0.51</td> <td>1.0</td> </tr> </table> <p>snap-in terminal:</p> <table border="1"> <tr> <td>cross section area of terminal (<math>\text{mm}^2</math>)</td> <td>force (Kg)</td> </tr> <tr> <td><math>0.5 &lt; S \leq 1</math></td> <td>1.0</td> </tr> <tr> <td><math>S &gt; 1</math></td> <td>2.5</td> </tr> </table> <p>With the capacitor in a vertical position apply the load specified axially to each lead. The capacitor shall be rotated slowly from the vertical to the horizontal position, back to the vertical position. The <math>90^\circ</math> in the opposite direction and back the original position. Performance of capacitor shall not have changed and leads shall be undaged.</p>	d (mm)	$\leq 0.45$	0.5 ~ 0.8	$0.8 < d \leq 1.25$	load (Kg)	0.51	1.0	2.0	d (mm)	snap-in terminal	load (Kg)	2.0	d (mm)	$\leq 0.45$	0.5 ~ 0.8	$0.8 < d \leq 1.25$	load (Kg)	0.25	0.51	1.0	cross section area of terminal ( $\text{mm}^2$ )	force (Kg)	$0.5 < S \leq 1$	1.0	$S > 1$	2.5	<p>When the capacitance is measured, there shall be no intermittent contacts, or open- or short- circuiting.</p> <p>There shall be no such mechanical damage as terminal damage etc.</p>
d (mm)	$\leq 0.45$	0.5 ~ 0.8	$0.8 < d \leq 1.25$																										
load (Kg)	0.51	1.0	2.0																										
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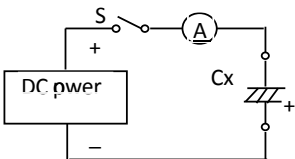

NO.	ITEM	TEST METHOD	SPECIFICATION
3.2	Vibration resistance	<p>The frequency of the vibration shall vary uniformly within the range 10 to 55 Hz with the amplitude of 1.5 mm , completing the cycle in the internal of one minute .</p> <p>The capacitor shall be securely mounted by its leads with hold the body of capacitor .</p> <p>The capacitor shall be vibrated in three mutually perpendicular directions for a period of 2 hours in each direction .</p>	<p>Capacitance : no unsteady .</p> <p>Appearance : no abnormal .</p> <p>Capacitance change : within <math>\pm 5\%</math> of initial measured value .</p>
3.3	Solderability	<p>The leads are dipped in the solder bath of Sn at <math>260 \pm 5 \text{ }^\circ\text{C}</math> for <math>2 \pm 0.5</math> seconds . The dipping depth should be set at 1.5 ~ 2.0 mm .</p>	<p>The solder alloy shall cover the 95% or more of the dipped lead's area .</p>

#### 4. Reliability

NO.	ITEM	TEST METHOD	SPECIFICATION
4.1	Soldering heat resistance	<p>The leads immerse in the solder bath of Sn at <math>260 \pm 5 \text{ }^\circ\text{C}</math> for <math>10 \pm 1</math> seconds until a distance of 1.5 ~ 2mm from the case .</p>	<p>No damage or leakage of electrolyte .</p> <p>Capacitance change : within <math>\pm 10\%</math> of the initial measured value .</p> <p>Tan <math>\delta</math> : less than specified value .</p> <p>Leakage current : less than specified value .</p>
4.2	Damp heat ( steady state )	<p>Subject the capacitors to <math>40 \pm 2 \text{ }^\circ\text{C}</math> and 90% to 95% relative humidity for <math>240 \pm 8</math> hours .</p>	<p>Capacitance change : within <math>\pm 10\%</math> of the initial measured value .</p> <p>Tan <math>\delta</math> : less than specified value .</p> <p>Leakage current : less than specified value .</p>



NO.	ITEM	TEST METHOD	SPECIFICATION														
4.3	Load life	After X hours continuous application of DC rated working voltage at $105 \pm 2$ °C , the measurements shall meet the following limits . Measurements shall be performed after 2 hours exposed at room temperature .	Standard of judgement is according to requirement of this series .														
4.4	Shelf life	After storage for Y hours at $105 \pm 2$ °C without voltage application , the measurements shall meet the following limits . Measurements shall be performed after exposed for 1 to 2 hrs at room temperature after application of DC rated voltage to the capacitor for Z minutes .															
4.5	Storage at low temperature	The capacitor shall be stored at temperature of $-40 \pm 3$ °C for $240 \pm 8$ hours , during which time no voltage shall be applied . And then the capacitor shall be subjected to standard atmospheric conditions for 16 hours or more , after which measurements shall be made .	Capacitance change : within $\pm 10\%$ of the initial value .  Tan $\delta$ : less than specified value .  Leakage current : less than specified value .  Appearance : no abnormal . 外觀 : 無異常 .														
4.6	Pressure relief	AC test: Applied voltage : AC voltage not exceeding 0.7 times of the rated direct voltage or 250 V AC whichever is the lower .  Frequency : 50 Hz or 60 Hz .  Series resistor : refer to the table below .  <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Capacitance ( C )</th> <th>Series resistor</th> </tr> </thead> <tbody> <tr> <td><math>C \leq 1 \mu F</math></td> <td>1000 <math>\Omega</math></td> </tr> <tr> <td><math>1 \mu F &lt; C \leq 10 \mu F</math></td> <td>100 <math>\Omega</math></td> </tr> <tr> <td><math>10 \mu F &lt; C \leq 100 \mu F</math></td> <td>10 <math>\Omega</math></td> </tr> <tr> <td><math>100 \mu F &lt; C \leq 1000 \mu F</math></td> <td>1 <math>\Omega</math></td> </tr> <tr> <td><math>1000 \mu F &lt; C \leq 10000 \mu F</math></td> <td>0.1 <math>\Omega</math></td> </tr> <tr> <td><math>10000 \mu F &lt; C</math></td> <td>*</td> </tr> </tbody> </table> <p>* Resistance is equivalent to a half impedance by test frequency .</p>	Capacitance ( C )	Series resistor	$C \leq 1 \mu F$	1000 $\Omega$	$1 \mu F < C \leq 10 \mu F$	100 $\Omega$	$10 \mu F < C \leq 100 \mu F$	10 $\Omega$	$100 \mu F < C \leq 1000 \mu F$	1 $\Omega$	$1000 \mu F < C \leq 10000 \mu F$	0.1 $\Omega$	$10000 \mu F < C$	*	AC test circuit  <ul style="list-style-type: none"> <li> : AC power</li> <li>S : Switch</li> <li> : AC voltage</li> <li> : AC current meter</li> <li>R : protection resistor</li> <li>Cx : testing capacitor</li> </ul>
Capacitance ( C )	Series resistor																
$C \leq 1 \mu F$	1000 $\Omega$																
$1 \mu F < C \leq 10 \mu F$	100 $\Omega$																
$10 \mu F < C \leq 100 \mu F$	10 $\Omega$																
$100 \mu F < C \leq 1000 \mu F$	1 $\Omega$																
$1000 \mu F < C \leq 10000 \mu F$	0.1 $\Omega$																
$10000 \mu F < C$	*																

NO.	ITEM	TEST METHOD	SPECIFICATION
4. 6	Pressure relief	<p>DC test: Send the following electricities while applying the inverse voltage .</p> <p>where case size:</p> <p style="margin-left: 40px;"><math>D \leq 22.4 \text{ mm} : 1 \text{ A d.c. max}</math> <math>D &gt; 22.4 \text{ mm} : 10 \text{ A d.c. max}</math></p> <p>Note : 1. This requirement applies to capacitors with a diameter of 6 mm or more .</p> <p style="margin-left: 40px;">the test may be ended .</p>	<p>DC test circuit</p>  <p>S : Switch   : DC current meter  Cx : testing capacitor</p> <p>of fire or explosion of capacitor elements ( terminal and metal foil etc ) or cover .</p>

## 5 Marking:

Marking on capacitors include :

■ trade-mark
■ Working voltage
■ Norminal capacitance
■ Tolerance
■ Polarity
■ Operating temperature range
■ Date code







